
BRACKETT



BRACKETT 108525 HOT MELT ADHESIVE

SPECIALLY FORMULATED FOR ALL AUTOMATIC PADDING APPLICATIONS

PRODUCT TYPE: Specially formulated Hot Melt adhesive consisting of 100% thermoplastic resin.

APPLICATIONS: Developed exclusively as a padding adhesive where good flexibility is required. Brackett 108525 is recommended for medium to high binding applications where substrate materials to be bound are standard type stocks with normal to high absorbency. This adhesive comes standard with Circular Padders and PadMasters and works well in all types of hot melt padders.

FEATURES*: Brackett 108525 possess excellent pot life, heat stability, low odor, low smoking and can be applied at lower temperature than other flexible hot melt adhesives providing faster setting time. 108525 also has exceptional clarity thanks to the use of an unpigmented white resin. The use of a superior anti-oxidant stabilizer provides for less charring.

APPLICATION EQUIPMENT: Brackett 108525 is formulated to use in any padding machine using an open wheel type applicator such as the Brackett PadMaster 2000 or the Brackett Circular Padder.

FDA STATUS: Ingredients comply with regulations for use in food packaging adhesives as per FDA regulation 175.105

COLOR:..... Off white
IDEAL APPLICATION TEMP.:..... 335 °F
TEMPERATURE RANGE:..... 325-350 °F
RING & BALL SOFTENING POINT: :..... 180-182 °F
SPEED OF SET:.....Relatively Fast
HEAT STABILITY:..... Good to 100 Hours
VISCOSITY:..... 2150 cps @ 350 °F

CLEANUP SOLVENT: Brackett #108503 Master Purge, wax or other hot melt cleaners.

STORAGE CONDITIONS: Store at room temperature. Rotate stock using oldest material first. Shelf life is 12 months.

* **Note:** The above statements are also applicable to Brackett 551692 adhesive and are suggestions only.....final testing for suitability remains the responsibility of the user. *These products contain no chemicals listed under California proposition 65.*

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